



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5574-1

Job Sheet 182774



Part No: D5574-1

Job Qty: 4 ea

Part Name: Blade Housing, Cable Cutter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: TBD Dwg D5574-1 Rev.A IPP Rev.A New issue 18/02/01 JFS Verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Machining-1		1/18 8/9/28
110	CNC Vertical Machining	4 pcs	9/14/18	9/14/18	0.00	4.72	HAAS1-1		
120	QC	4 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Machining-1		
130	QC	4 pcs	9/14/18	9/14/18	0.00	0.00	QC8 Machining-1		18/10/04
135	Outsource	4 pcs	9/14/18	9/14/18			ATG001-VC	10	
140	Packaging	4 pcs	9/14/18	9/14/18	0.00	0.00	Packaging2		OCT 23 2018
150	QC	4 pcs	9/14/18	9/14/18	0.00	0.00	QC6		38 DAS
180	Packaging	4 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1		OCT 30 2018
190	QC21-SA	4 Ea	9/14/18	9/14/18	0.00	0.00	QC21		9-89

Part Op 90 - Cut blank at 7.250"

Descriptions: 110 - 1-Machine per folio FB764 DWG REV: A FOLIO REV: AA 2- deburr and break all sharp edges
120 - QC2- Inspect parts off machine FAI/FAIB
130 - QC8- Inspect parts - second check
135 - Issue P/O to ATG : _____ Black Anodize & Prime as per Dwg. D5574 Certification of Conformity is required.
140 - Certification of Conformity is required.
180 - Identify as per dwg & Stock Location: _____
190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S1.000X5.000	7075-T6 Sheet1" Thick Plate X 5" Wide	2.4200 ft (.605 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S1.000X5.000	2	53	0

Part Specifications

Specifications could not be found.

WORK ORDER NUMBER NON-COMPLIANCE / UPDATE

DISPOSITION

Rewor

Scra

Suspected Unapprove

Step #:

Description Work Order Deviation

QC / QA Coordinator
Approval

Root Cause			FAULT CATEGORY		
Environment	No Re-verification	Pressure/Forced	Temperature/Cure	Power Loss/Surge	Positioned Wrong
Design	Operator	Bending	Set-up	Folio/Program	Outside Dimensions
Doc/Data	Offset/Setup	Centre Not Concentric	BOM/Route	Grain	Over/Under tolerance
Equip/Tooling	Supplier	Cracks	Broken/Damage/Defect	Weld	Part Incorrect
Handling/Pre	Training	Crimp/Kink/Ripple/Wave	Inspection Incomplete/Unqualified	Wrong Stock Pulled	Part Lost/Missing
Material	Use for Testing	Cuffs	Contamination	Out of Sequence	Part Moved
Internal Transport	Poor Information	Crushing	Countersink	Off-set	Drawing
Tribal Knowledge	Rushing	Heat Treat	Cut Too Short	Mislabeled	Finish
LOA	Product Improvement	Wave/Twist in Tube	Instructions Incomplete/Unclear	Fit/Function	Misread
Substation	Process Improvement	Marks/Chatter	Drill Holes	Misaligned/off center	Turning Sequence
Past Expiry Date	Manufacturing Process				
Misidentified	Past Due	OTHER :			

Part: D5574-1
Job No: 182774
Serial No/Batch: S114671
Revision: A
Inspector:
Exp Date:
Instructions: Various STC's

Date: 09/28/18

Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



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Canada

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PURCHASE ORDER **PO041256**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO041256

PO Date: 10/4/18

Due Date: 10/26/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Beecraft, Ashley Phone:

E-MAILED
OCT 09 2018

Attention: Lalande, Marc-Andre

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182464	644.4110	Aft Bracket, Large 1-ISSUE P/O TO ATG: 2- Hard Anodize IAW Mil- A-8625 Type 3 Class 2, Color Black. 3-Pretreat PR-148 Adhesion Promoter. 4-Prime with Desoto 515X349 IAW BMS 10-79 Type 3 Class A Grade A. AS PER DWG. 644.4100 "NOTE 4" Certification of Conformity is required	Firmed	-	10/26/18	20 pcs	0 pcs	20 pcs	\$9.64/pcs	\$192.80
2	182774	D5574-1	Blade Housing, Cable Cutter : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5574 Certification of Conformity is required.	Firmed	-	10/26/18	4 pcs	0 pcs	4 pcs	\$12.84/pcs	\$51.36

44 OCT 23 2018



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PURCHASE ORDER **PO041256**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	182776	D5572-1	Base Bracket, Lower, Cable Cutter, LH : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5572 Certification of Conformity is required.	Firmed	-	10/26/18	8 pcs	0 pcs	8 pcs	\$11.39/pcs	\$91.12
4	182777	D5572-2	Base Bracket, Lower, Cable Cutter, RH : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5572 Certification of Conformity is required.	Firmed	-	10/26/18	8 pcs	0 pcs	8 pcs	\$11.39/pcs	\$91.12
5	182780	D5575-3	Break Away Tip, Lower Deflector : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5575-3 Certification of Conformity is required.	Firmed	-	10/26/18	2 pcs	0 pcs	2 pcs	\$11.09/pcs	\$22.18
6	182003	RBT400285-5	Tube -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR YELLOW,(GOLD ANODIZE ACCEPTABLE) PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	10/19/18	7 pcs	0 pcs	7 pcs	\$24.02/pcs	\$168.14



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PURCHASE ORDER **PO041256**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	179603	RBT18603-5	Cup -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	10/26/18	9 pcs	0 pcs	9 pcs	\$5.09/pcs	\$45.81
Grand Total:											\$662.53

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/9/18 10:46 AM dart.lavoie.chantal



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916309

Date: 23-Oct-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms

Ship Via

ATG Delivery

Quantity

Description

Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.

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Part: D5574-1

Rev: A

ea

Blade Housing, Cable Cutter

Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils).

Job: 23878

PO: PO041256

Line: 2

2

Part: D5575-3

Rev: B

ea

Break Away Tip Lower Deflector

Hard Black Anodize per MIL-A-8625F, Type II, Class 2, .

Prime IAW Mil-P-23377 J Type I Class N; 1-2 mil max as per QSI 005

Job: 23881

PO: PO041256

Line: 5

CERTIFICATE OF CONFORMANCE

A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.

Date:

23/10/2018

Certified Signature:

Receiver Signature:

A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.

Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.

Made in Canada.

